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ANTONIO MERLONI
 CYLINDERS GHERGO GROUP S.P.A.
 Official distributor in Russia and Ill. Group of Companies «Terrikom».


MOUNTING

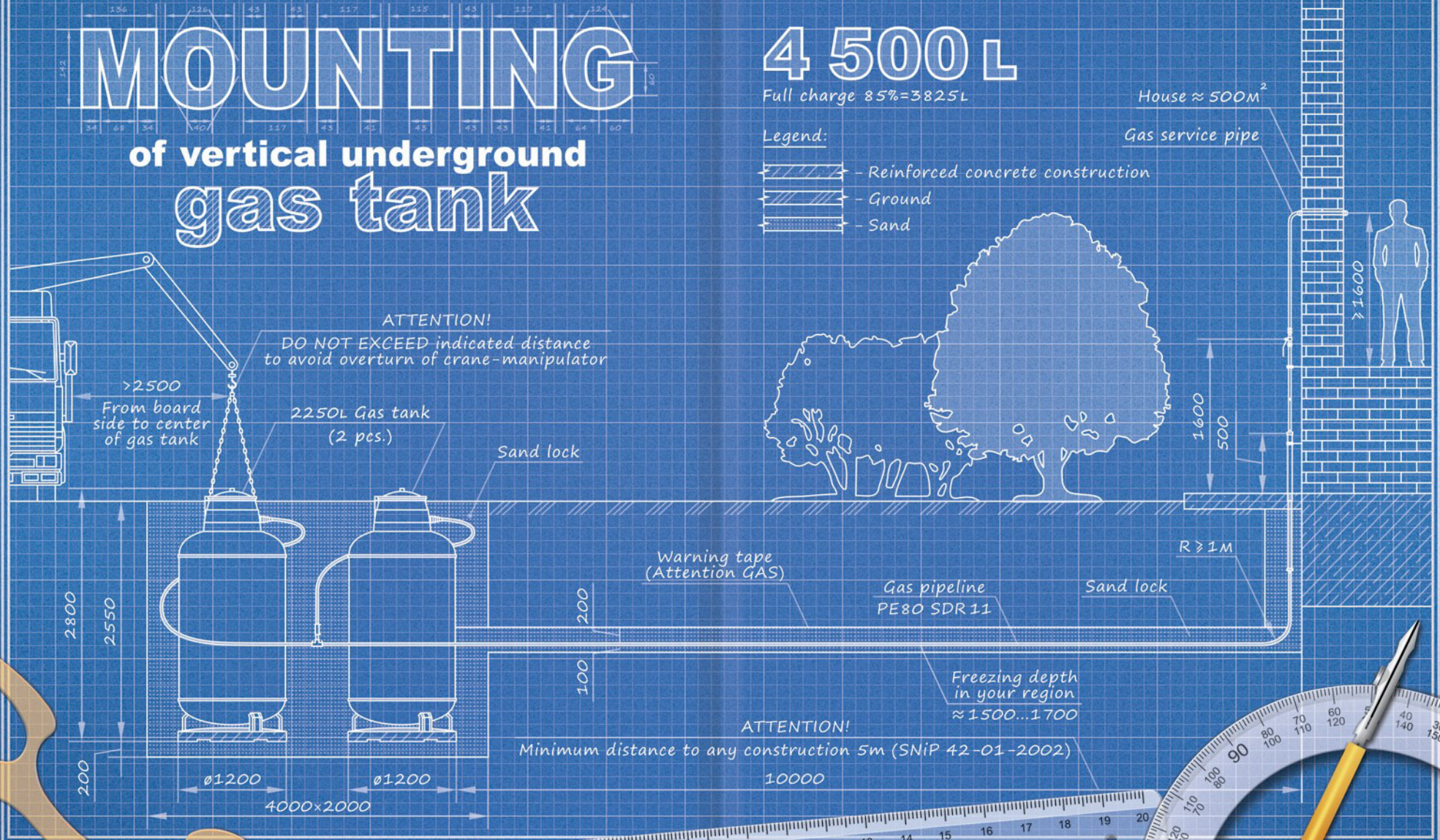
of vertical underground gas tank

4 500 L

Full charge 85%=3825L

Legend:

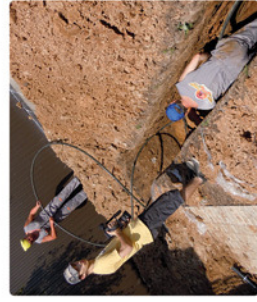
-  - Reinforced concrete construction
-  - Ground
-  - Sand



GROUND WORKS to arrange Antonio Merloni gas tanks



Sample of personalized
certificate (PB 12-609-03)



Ground works

1. Ground works are realized in accordance with fire security norms SNIP 42-01-2002 and PB 12-609-03. Mounting is provided by certified professionals who have certificate PB 12-609-03.
 2. Depth of the pit for gas tank next to gasified object: 2.1 - 2,95m (depends on capacity of cistern).
 3. Distance between gas tank and any construction: no less than 5m.
 4. Trench depth for gas pipeline installation: 1.5-1.7m (depends on the soil frost depth in certain region). Trench width: 0.6m.
 5. Gas pipeline should be installed on the banking made of fine grained sand (thickness – 0.1m) organized on the bottom of trench.
 6. Gas tank and gas pipes should be covered by river sand (to place in sand lock).
 7. Trench together with gas pipeline is covered by sand (thickness – 0.2m), at the top there is installed signal tape of yellow color and finished up by final cover with ground.
 8. Gas service pipe and the place where gas pipe drops to the trench near gas tank is covered by sand circle wise (diameter – 0.3m). To prevent separation of gas pipe from connecting constructions it is required to provide correct taper of covering sand near the socle inlet to the house and gas tank. The taper includes watering of vertical sections of gas pipeline and tightening of sand layers in each 0.2 meters, height along.
- ATTENTION!** In case of inappropriate following of ground works instructions there might occur leak-off pressure and gas pipeline separation from gas tank and gas service pipe.

Certificate of conformity ISO 9001



ANTONIO MERLONI CYLINDERS GHERGO GROUP S.P.A.

Head Office and Operative Site:
Via Aristide Merloni, 4 - 00124 TELICA (MC) - ITALY
Via Ischietta, 5 - 00041 SASSOFERRATO (AN) - ITALY

Bureau Veritas Italia spa certify that the Management System of the above organisation has been audited and found to be in accordance with the requirements of the management system standards detailed below

Standard

ISO 9001:2008

Scope of certification

Design, production and regeneration of pressure containers (cylinders and tanks).

EA Sector(s): 17

Certification cycle start date: **23 October 2015**
This certificate expires on: **15 September 2018**
Original certification date: **28 February 2011**

Certificate No. **IT228560**

Version N. 1 Revision date: **23 October 2015**

Lynda
LUDOVICO JACCONE Local Technical Manager



Certification Body address:
LUDOVICO JACCONE s.p.a. - Via Calabria, 15 - 00144 Matras, Italy
Further information regarding the scope of this certificate and the responsibilities of the certificate holder, please refer to the standards and the certificate holder's website.
To check this certificate validity please visit the website www.bv.com/ea



CU Certificate as per regulations 32 valid till 2020

The image shows two CU certificates from ERI. The left certificate is for 'Оборудование (объемное изделие из ст. 21)' with serial number RU-SFATL5AR8015 and date of issue 2015-09-18. The right certificate is for 'ПРОДУКЦИЯ оборудования (объемное изделие)' with serial number RU-SFATL5AR8015 and date of issue 2015-09-18. Both certificates include detailed technical specifications and company information.

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